



17th Blechexpo

International trade fair
for sheet metal working

 21.-24. October 2025

 Stuttgart



10th Schweisstec

International trade fair
for joining technology

be part





of the

best



Exhibitor-Information

 blechexpo-messe.com  schweisstec-messe.com  #blechexpo2025 #schweisstec2025 

Organizer:  P. E. SCHALL GmbH & Co. KG  +49 (0) 7025 9206-0  blechexpo@schall-messen.de  schweisstec@schall-messen.de



Efficiency, Flexibility and Economy: the Future of Sheet Metal Working!

Players in the fields of sheet metal working and joining technology are preparing for the next industry highlight: Blechexpo/Schweisstec in Stuttgart from the 21st through the 24th of October, 2025. International expert visitors experience top technologies for enhanced efficiency, flexibility and economy in sheet metal processing as a tradition at the event. The trade fair portrays **complete processes** and inspires visitors with modern feed technology, robot-based sheet metal processing machines, high-precision tools, impressive systems for punching, bending, braking, forming and grinding, as well as modern micro-waterjet cutting and innovative laser technologies.

The best of the best meet at Blechexpo/Schweisstec! They prepare for the future and explore topics covering all aspects of new and hybrid materials, as well as joining technologies for lightweight design. The steel industry has started the transformation to carbon-neutral production and is focussing on reduced consumption of both energy and resources. Get to the heart of the matter as an exhibitor in terms of **performance, efficiency, flexibility and productivity!** You'll find the target group you're looking for at Blechexpo/Schweisstec – and take the next step with them into the future.

Blechexpo & Schweisstec's Big



/// World-class cutting-edge technologies for sheet metal processing, metalworking and joining are presented here in a highly competent manner at an international level.

/// Thanks to clear-cut live demonstrations at high-performance machines, tooling and systems, investment plans evolve into concrete decisions.

/// Spectacular, value-creating, verifiable processes motivate expert visitors to strive for top production performance in the face of global competition.

/// Thanks to excellent business contacts, concrete challenges are evaluated by the expert community and investment-driving projects are initiated for the future.

/// Trade fair participants experience an exceptionally inspiring sense of community and are part of the best.



/// Blechexpo/Schweisstec-Nomenclature (short survey)

- Sheet metal processing machines
- Cutting and forming technology
- Pipe and profile processing
- Joining and fastening solutions
- Semi-finished sheet metal, pipe and profile products



Download Nomenclature



Marketing Services at a Glance

Schall Inclusive

Schall makes trade fairs for markets – significant, internationally established trade fairs which have been around for many decades. With their clear focus on content, each of our technically specialised events is held at an ideally located trade fair venue in Europe’s respectively leading technology regions. It’s especially important for us to provide exhibitors with clearly defined trade fair offerings, including practical marketing services. After all, agreements are always best when they’re simple – and with us **simply everything is included.**



The exhibitor package includes all of the following:

- Unlimited number of co-exhibitors
- Second-storey free of charge
- Free exhibitor IDs depending on booth size
- Unlimited number of expert visitor tickets, digital
- Presence at the exhibitor terminals at the trade fair facility
- Included in the exhibition hall floor-plans at the entrances
- Entry in the trade fair directory
- Four nomenclature entries for structured product allocation
- Visitor flyer, printed as well as online in PDF format
- Listing in the exhibitor index on the trade fair website
- Exhibitor-profile with logo, image, video, product overview, product groups, new products, job offerings, social functions and contact data
- Display of new products and trade fair highlights in stream news & stories
- My trade fair day service tool
- YouTube videos with exhibitor statements
- Press releases with exhibitor statements in the press folder
- Agile social media working

Key trade fair figures for 2023

1,256 exhibitors from 38 countries and 40,103 visitors from 86 countries on 108,000 square metres of overall exhibition floor space.

High levels of visitor quality

30% decisive
34% part-decisive
21% advisarily



Primary professional interests of the visitors and their job functions

71% Sheet metal processing machines
49% Cutting and forming technology
27% Pipe and profile processing
29% Joining and fastening solutions
32% Semi-finished sheet metal, pipe and profile products
22% Others

more than one answer possible

22% Managing director, board member, etc
8% Authorized signatory, head of main department
23% Head of department, foreman
15% Engineer, design engineer
19% Other employee
9% Skilled worker
1% Instructor, teacher, scientific employee
5% Trainee, student, pupil

Agile trade fair communication with excellent visibility

News & stories

Media campaigns

Social media 360°

Schall trade fair network

Trade fair films

Trade fair photos

International media partners

Foreign representatives

Exhibitor statements

Promotional clips

Press service

Exhibitor forum

Public relations
national & international

My trade fair day service tool

Visitors newsletter

Job market



/// Focus on Automation and Digitalisation

Sheet metal handling and sheet metal working are of **central importance** in all areas of industrial production, because the manufacturing process for metal products starts with coil handling, followed by punching, bending, pressing, braking, grinding and surface finishing. Digitalisation of all process steps enjoys high priority because all of the workstations involved in sheet metal and metal working are increasingly networked and automated.

This is why **smart solutions** for sustainable processes which make efficient use of resources, energy-saving solutions, customised and systemic complete solutions, ergonomic handling and resource efficiency are at the top of the agenda for all affected companies. Increasing levels of automation should at least partially compensate for the shortage of qualified personnel. The corporate to-do list includes precision, quality, efficiency and top performance.



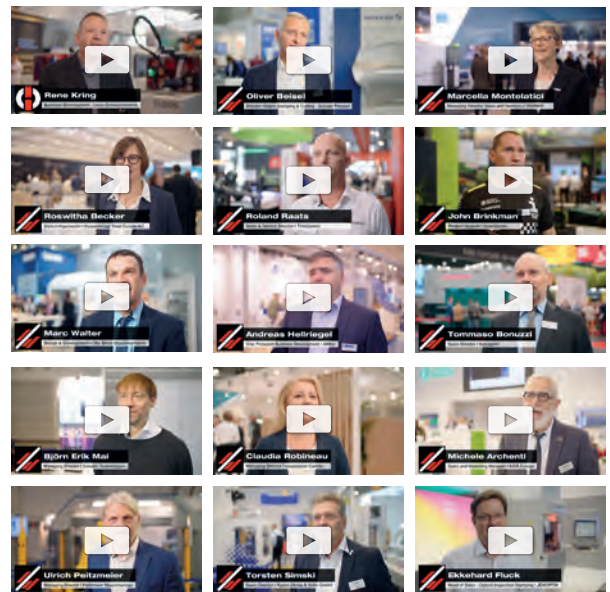
Reasons to be Part of #Blechexpo2025

- 1** Blechexpo is one of the globally preeminent trade fairs which represents a growth market and is internationally unique.
- 2** With an ideal thematic focus, high-performance machines and highly efficient world-class technologies will be demonstrated live to visitors on a material-specific basis.
- 3** The exhibitors strengthen the global competitiveness of their customers by providing cost-efficient, quality-enhancing solutions.
- 4** Plausible, graspable and verifiable processes have an inspiring and sales-enhancing effect.
- 5** The down-to-earth, relaxed and cooperative trade fair atmosphere ensures an intensive exchange of ideas and customer loyalty at its best.

 [Blechexpo Stand-Enquiry](#)

 [Blechexpo Booth Registration](#)

Exhibitor Statements Blechexpo/Schweisstec 2023



Trade Fair Movies Blechexpo/Schweisstec 2023



Blechexpo/Schweisstec will score especially high ratings this year as an on-site, live trade fair with these three essential success parameters: experience, try out, decide.

Georg Knauer, Project Manager

Blechexpo and Schweisstec: a Perfect Combination!

Schweisstec ideally complements Blechexpo's thematic focus and offerings. Everything fits together perfectly. Emphasis is focused on **sustainability and efficiency** in terms of processes, the consumption of energy and resources, and overall costs. Cooperation and networking across the board – this is made possible by the Blechexpo/Schweisstec trade fair duo.

The trade fair for joining technology presents a modern portfolio of welding systems, including accessories for both manual and automated applications. This is supplemented by **news and trends** in occupational safety and environmental protection. Expert visitors experience a comprehensive range of innovations in joining technology in a clear-cut, focused manner – including new and hybrid materials for lightweight design as well.



 [Schweisstec Stand-Enquiry](#)

 [Schweisstec Booth Registration](#)



Digitalisation and connectivity are profoundly changing production processes, and this applies to joining technologies as well. At Schweisstec, we present best practices in digital transformation directly at the heart of the German machinery manufacturing industry. Georg Knauer, Projekt Manager



Photo: "best Award 2023" Trophy

"best Award 2025" - Innovation Award at Blechexpo/Schweisstec

Technological highlights and future-oriented solutions will once again be honoured with the "best Award 2025" innovation prize at Blechexpo/Schweisstec 2025. Participation is free of charge for all exhibitors. Awards will be presented for the most innovative products and solutions at the international trade fair for sheet metal working and the international trade fair for joining technology. The "best Award 2025" brand picks up on the trade fair slogan, "Be Part of the Best", which in turn is based on the initials of the trade fair duo's logo: **Blechexpo/Schweisstec** – a cohesive brand concept from Schall trade fair promoters.

 **"best Award 2023" Web-Special**



An Outstanding Expert Jury and Five Technical Categories

The goal of “best Award 2025” is to once again distinguish world-class industry innovations. All submissions will thus be reviewed and evaluated individually by an outstanding expert jury with members from industry, associations, research institutes and the trade press. The jury is comprised of experts from the sheet metal working industry who possess in-depth expertise and experience.

The innovations are assessed objectively and in a qualified manner by means of this procedure, because the jury members are entirely familiar with the predefined criteria and standards and can apply them accordingly. The five “best Award 2025” categories reflect the thematic layout of the nine exhibition halls:



Sheet metal, pipe and profile processing



Winners 2023: 1. Senodis Technologies GmbH, 2. J. Schmalz GmbH, 3. Hans Schröder Maschinenbau GmbH



Stamping technology



Winners 2023: 1. JENOPTIK Optical Systems GmbH, 2. REA Elektronik GmbH, 3. Stampack GmbH



Cutting, joining and fastening technology



Winners 2023: 1. TRUMPF Werkzeugmaschinen SE + Co KG, 2. Hugo Kern & Liebers GmbH & Co. KG, 3. Carl Cloos Schweißtechnik GmbH



Pressing, forming and shaping technology



Winners 2023: 1. Raziol Zibulla & Sohn GmbH, 2. Schuler Group GmbH, 3. ILARIZ GmbH



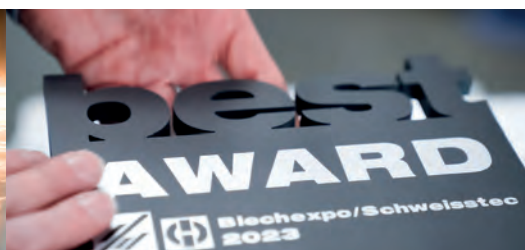
Steel, metal service and surface technology



Winners 2023: 1. Peitzmeier Maschinenbau GmbH, 2. Hans Weber Maschinenfabrik GmbH, 3. Saint-Gobain Abrasives GmbH

“Best Award 2025” - Benefit from:

- Recognition and reputation
- Networking opportunities
- Increased customer confidence
- Employee motivation and pride
- Media presence and market advantages



Blechexpo-Specials

Specialised Exhibitor Forums for Blechexpo/Schweisstec 2025

The exhibitor forum has been enjoying great popularity for many years. World-class speakers from exhibiting companies will hold presentations on all trade fair days at various forums aligned to the thematic structure of the exhibition halls once again at Blechexpo/Schweisstec 2025. They provide companies with an ideal setting for presenting their products and innovations to a broad-based expert audience. Be part of it!

Stamping Forum

For stamping, pressing and forming

Schweisstec Forum

For joining technologies

BEST Forum

Sheet metal working & best Award

Steel Forum

Steel Processing Services

Your participation also makes it possible to gather direct feedback from potential customers and respond to current market requirements. Further information is available here:

 [To the Trade Fair Programme](#)



Start-up Area - for Cutting-Edge Networking

Innumerable start-ups have established themselves in recent years who are **revolutionising** future industrial sheet metal working with their **innovative** solutions. As a long-standing event, Blechexpo/Schweisstec would like to support in particular emerging companies, and provide them with a platform at the industry meeting place at the heart of Europe's leading technology region. At Blechexpo/Schweisstec, start-ups can book an attractive all-round carefree package including booth setup and marketing. The prerequisite for participation is simple: exhibited products must be related to industrial sheet metal working and joining technology.

 [Registration for Start-up Area](#)



Top Benefits for Start-ups

- Increased **public awareness** and enhanced **brand image** thanks to the enormous scope of Blechexpo/Schweisstec at the international level.
- Highly beneficial and long-lasting business contacts can be established here in four days.
- Decision-makers integrate innovative solutions from Blechexpo/Schweisstec directly into their investment projects.

Foreign representatives

A powerful network around the globe

Schall makes trade fairs for markets – global markets. P. E. Schall GmbH & Co. KG's highly skilled foreign representatives are authorised to organise internationally important trade fairs in their respective countries. Competent and experienced, they offer exhibitors and media companies a comprehensive **portfolio of services**. **From A** for acquisition of exhibitors and booth setup assistance **to Z** for zealous, future-oriented media work – we maintain close contacts with market players in the respective national language.




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At a Glance - Trade Fair Data

Duration of the fair

Tuesday, 21st to Friday, 24th October 2025

Opening times

Tuesday – Thursday: 09:00 am – 05:00 pm

Friday: 09:00 am – 04:00 pm

Project Manager

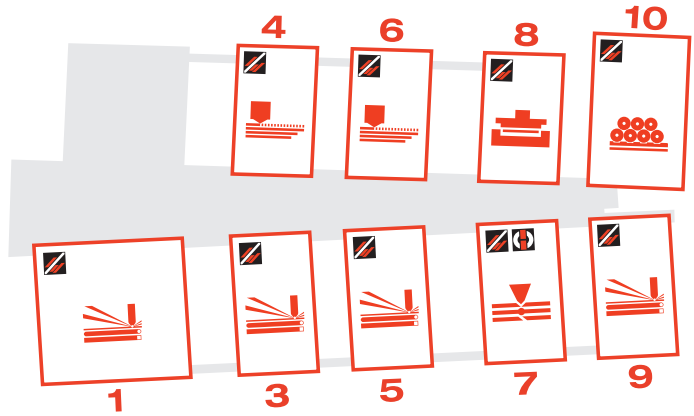


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#blechexpo2025 #schweisstec2025



Sheet metal, pipe and profile processing

Stamping technology

Cutting, joining and fastening technology

Pressing, forming and shaping technology

Steel, metal service and surface technology

Successful trade fairs thrive on successful brand communication. We cordially invite you to connect with us on the social media and to network mutually for Blechexpo/Schweisstec 2025. We're looking forward to **#bestbusinesswithpleasure** live in Stuttgart with you!

17th Blechexpo at the High-Tech Venue in Stuttgart - at the Heart of Europe



With favourable travel connections, the trade fair grounds Stuttgart are centrally located at the middle of one of Europe's strongest and most innovative economic regions. Take advantage of this outstanding infrastructure in order to present your products to expert visitors in a targeted fashion at **Blechexpo/Schweisstec 2025**.

Numerous direct flights from all over Germany and Europe land at Stuttgart International Airport every day.

Trade Fair Venue

Trade Fair Centre Stuttgart

Messeplazza 1

D - 70629 Stuttgart

Organizer:

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