



17th Blechexpo

International trade fair
for sheet metal working



21.-24. October 2025



Stuttgart



10th Schweisstec

International trade fair
for joining technology

be part
of the
best



Visitor Information

With the following outstanding specials!



Innovations Award „best-Award 2025“



Career Friday



Blechexpo Exhibitor Forum



Startup-Area



Welcome to Blechexpo/Schweisstec 2025!

The entire industry is looking forward to this highly regarded trade fair highlight, which takes place once every two years in Stuttgart and covers all aspects of thermal and mechanical sheet metal working and processing. As usual, expert visitors will encounter a **clearly defined range of topics and a clear-cut exhibition hall layout**, ensuring an efficient and well-organised visit. Blechexpo/Schweisstec covers topics including efficient process technologies for modern laser technology, fully automated robotic sheet metal processing machines, precision tools and systems for punching, bending, braking and forming, as well as innovative micro-waterjet cutting technologies. The shortage of qualified personnel in production continues to drive automation in all of its aspects, for example in materials handling and machine operation. Planning, implementation and analysis of production processes are becoming more efficient thanks to ongoing integration of production data.

With cutting-edge technologies, the trade fair impressively reflects **the industry sector's performance capabilities**. Thanks to its highly international character, Blechexpo/Schweisstec serves as an important leading trade fair and technology platform for the entire world. As a valuable business get-together, it's indispensable for many companies. The sheet metal working industry is facing major challenges involving increased energy efficiency, the conservation of resources and cost-effectiveness. Issues of utmost importance are at stake, i.e. future viability and competitive strength. Digitalisation and automation will retain their status as trending topics in 2025, serving to advance process improvements and compensate for the shortage of skilled personnel.

 [More information](#)



Trade Fair Opening Hours

Tuesday the 21st to Friday the 24th of October, 2025

Tuesday through Thursday: 9 a.m. to 5 p.m.

Friday: 9 a.m. to 4 p.m.

Blechexpo/Schweisstec Nomenclature (short survey)

- Sheet metal processing machines
- Cutting and forming technology
- Pipe and profile processing
- Joining and fastening solutions
- Semi-finished sheet metal, pipe and profile products

 [Download Nomenclature](#)



Joining and Fastening: Welcome to Schweisstec 2025!

The Schweisstec international trade fair for joining technology will showcase **the current range of welding equipment and systems** for manual and automated applications in hall 9, as well as peripherals and a comprehensive range of accessories. New technologies are making it possible to join various materials such as hybrids, compounds and thermoplastics, as well as complex geometries. Automation and digitalisation, including integrated quality assurance, are also providing joining and fastening technologies with a competitive edge for future-proof systems – with a focus on process and energy efficiency, as well as the conservation of resources and high levels of overall economic efficiency.

 [More information](#)



Hall 9



“

Digitalisation, automation and process improvement within the context of a rapidly changing production landscape are driving further development in the sheet metal working industry. The Blechexpo/Schweisstec trade fair duo unites two key production technologies, which can be explored at a single location throughout the entire value creation chain.”

Georg Knauer, projekt manager

 **Be part of the best!**

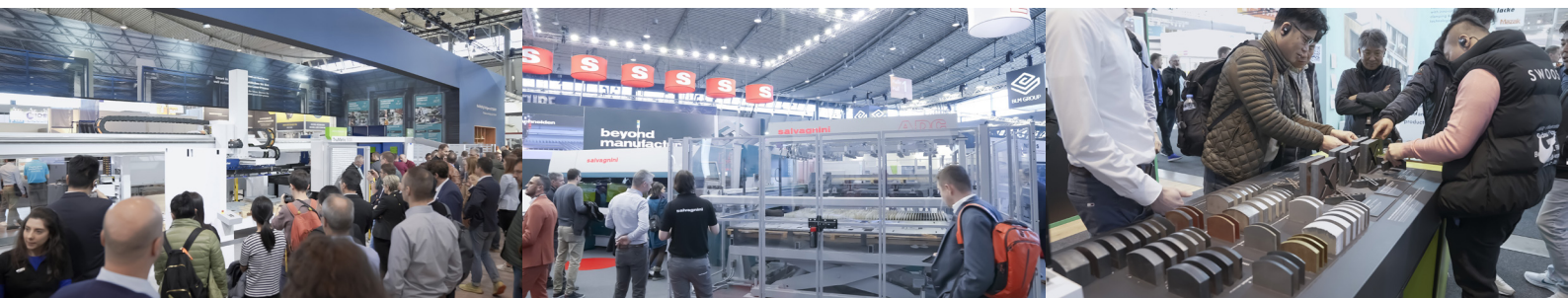


Reasons for Experiencing #Blechexpo2025 Live

- 1** At Blechexpo/Schweisstec, you'll experience the latest solutions for the complex requirements of competitive sheet metal processing – live, on-site.
- 2** As soon as you arrive at the exhibition centre, you'll enter into a direct technical exchange with a highly specialised expert community.
- 3** Individual solutions for various production setups with efficient, cutting-edge technologies will be presented and explained to you in the modern, bright exhibition halls.
- 4** The unique complexity of possible solutions and the comprehensive overview of variants, which can only be found at specialised trade fairs, provide you with reliable support for your investment plans.
- 5** You'll experience technical innovations and digital trends with all of your senses, from which your business will undoubtedly gain new ideas and impetus.
- 7** The open and motivating atmosphere at Blechexpo/Schweisstec promotes intensive dialogue at the extensively equipped trade fair booths which are ideally suited to this end.
- 8** Valuable, long-lasting business relationships always evolve at the event.
- 9** And thus exhibitors, expert visitors, media representatives, associates and colleagues are especially looking forward to this year's Blechexpo/Schweisstec at the heart of Germany's machinery and equipment manufacturing sector.
- 10** The winners of the "best-Award 2025" – Innovation Award at Blechexpo/Schweisstec – will be chosen live on the first day of the trade fair in the five theme categories of the international trade fair.

**Blechexpo
Schweisstec
2025**
 **21.-24. October**

 **Looking forward to the fair? Check out the video!**



be best of the best



“best-Award 2025” - Innovation Award at Blechexpo/Schweisstec

You are cordially invited:

 **21. October 2025**  **Start 16:00 pm**  **Atrium**

- Find out from expert sources which developments and trends are driving the industry forward and familiarise yourself with the latest innovations in the field of sheet metal working in the five award categories.
- Bring inspiration back home from the award ceremony for your professional career and your company! The award-winning innovations generate new ideas and provide new approaches to projects and processes.
- Enjoy the festive atmosphere of the award ceremony. Join the innovators in celebrating the industry's successes and take advantage of networking opportunities with industry experts, colleagues and potential business partners.

By the way! On the second day of the trade fair, October 22, 2025,
the winners will present their winning innovations in the atrium.



“best-Award 2025” - Innovation Award at Blechexpo/Schweisstec

Together with the trade magazines Blechnet and MM Maschinenmarkt, trade fair organizer Schall is presenting an innovation award at Blechexpo/Schweisstec for the seventh time. The trophy for the “best-Award 2025” deliberately plays on the initials of the trade fair duo and at the

same time sums up the event's claim: this is where the best are honored. After all, **Blechexpo/Schweisstec** is all about outstanding achievements, forward-looking ideas, and the impressive innovative strength of the industry.

An excellent panel of experts and five specialist categories

A key benefit of the “best-Award 2025” is that all submissions are individually reviewed and evaluated by an excellent jury of experts from industry, associations, research institutes, and the trade press. This year's jury members are:



Annedore Bose-Munde
Freelance journalist
Representative Schall Messe-
gesellschaft



Erich Utz
Siemens AG, Amberg equipment
plant Technology Planner Smart
Infrastructure Electrical Products



Dr.-Ing. Heinz Wöllmer
Siemens AG, Amberg equipment plant
Technology Planner Smart
Infrastructure Electrical Products



Robin Kurth
Fraunhofer-IWU
Forming Machines
Department Head



Dr.-Ing. Maximilian Hausmann
ZVEI e. V.
Manager Automation
and Electric Welding Equipment



Frauke Finus
Senior editor blechnet
Vogel Communications Group

These criteria are included in the assessment by the experts:

- Degree of innovation
- Added value for the user
- Unique selling point of the solution
- Cost-effectiveness

The declared goal of trade fair organizer Schall and the technical experts is to celebrate the best innovations in the sheet metal working industry.

The five categories of the “best-Award 2025,” in which first, second, and third place will be awarded in each category, follow the thematic structure of the nine exhibition halls.

-  **Sheet metal, pipe and profile processing**
-  **Stamping technology**
-  **Cutting, joining and fastening technology**
-  **Pressing, forming and shaping technology**
-  **Steel, metal service and surface technology**

Be there and meet the winning teams from the exhibitors, the expert jury, the trade fair team, and the media partners in person at the award ceremony!

Please feel free to join us for a chat with everyone at the get-together afterwards. We look forward to seeing you there.



Innovation Award at
Blechexpo/Schweisstec

Presented by Schall and Associated Media Partners



Career Friday

„Shape your dreams, metal your future!“

metal
your
future!

Career Friday, 24.10.2025
@Blechexpo-Messe.com

Premiere at Blechexpo/Schweisstec 2025! Career Friday for school pupils, students, and young professionals offers all young talent a practical journey of discovery through the innovative world of sheet metal and metalworking. International exhibitors will present state-of-the-art technologies, developments, and manufacturing solutions and actively provide insights into their career paths.

What exactly can young talents expect?

- Exciting guided tours through the exhibition halls
- Interactive encounters with machines and technology live at the state fair
- Inspiring presentations and practical insights into training and study opportunities
- Exchange with companies, education officials, and young talent

More information

 **24. October 2025**



Guided Tour

The meeting point is the Career Friday stand in the Atrium/East Foyer.



Nothing works without sheet metal – it's everywhere, from smartphones to satellites. Sheet metal processing combines craftsmanship, precision, and high-tech to form a key industry of our time. Blechexpo/Schweisstec in Stuttgart is a source of inspiration, an industry meeting place, and a showcase for innovations that set global standards.

On our guided tours, young professionals meet selected exhibitor teams who welcome the talents of tomorrow to their stands. Right next to machines, high-tech equipment, and exciting exhibits, they gain insights into various career paths. A tour lasts about two hours.

Register for a guided tour at 10 a.m. or 1 p.m. using this link:

Guided Tour Registration

Please spread the word, everyone involved is looking forward to a lot of young visitors!

Exhibitor Forum, hall 7

On all days of Blechexpo/Schweisstec 2025, top speakers from the exhibitors will present the latest trends, technologies and solutions – free of charge for all trade visitors! You too can benefit from these advantages:

- **Up-to-date technical knowledge:** The presentations at the exhibitor forum provide expert visitors with the opportunity of gathering information on the latest developments and trends in their respective industries. The speakers are experts in their fields and are eager to share their knowledge, experience and know-how.
- **Practical applications:** Many presentations at the exhibitor forum focus on the practical application of various technologies. Expert visitors can benefit from case studies, best practices and practical tips that will help them make successful use of these technologies in their own working environments.
- **Networking opportunities:** Presentations at the exhibitor forum often attract a special audience of professionals from various companies and organisations. This provides expert visitors with the opportunity of establishing contacts, exchanging ideas with colleagues and meeting potential business partners. This type of interaction with other expert visitors is the ideal complement to a trade fair visit.
- **Inspiration and innovation:** Presentations at the exhibitor forum are inspiring and open up new perspectives. Expert visitors can learn from the experience and achievements of other companies and professionals, gather innovative ideas and expand their own modes of thinking.

 To the Trade Fair Programme of Blechexpo/Schweisstec 2025



Start-up Area, hall 3

Innumerable noteworthy start-up companies have established themselves in recent years who are planning to revolutionise future production and assembly automation with their innovative, **forward-looking solutions**. As a longstanding trade fair with a proven tradition, Blechexpo/Schweisstec explicitly wants to support emerging companies and provides start-ups with a prominent platform at the industry meeting place in the middle of Europe's leading technology region. The decisionmakers amongst the expert visitors will benefit from innovative automation concepts and will be able to enter into a personal dialogue with young entrepreneurs. Visit the start-up area in hall 3.



Tickets & Travel Connections

World-class cutting-edge technologies in the fields of sheet metal processing, metalworking and joining technology will be presented live at Blechexpo/Schweisstec 2025 in a highly competent, concise and comprehensive manner. Trade fair participants will experience an exceptionally inspiring sense of community in an atmosphere of extraordinary, specialised know-how. A highly informative day at the event awaits you – be part of the best.

Venue

Landesmesse Stuttgart, Messepiazza 1, D - 70629 Stuttgart

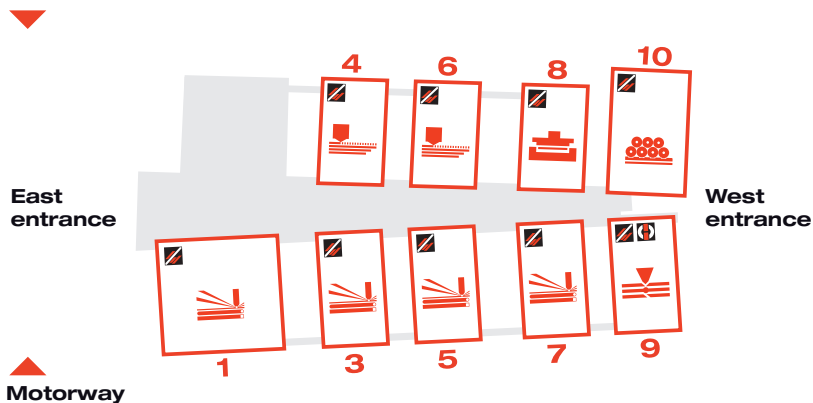
Admission Prices

Day pass: €35 Discount day pass: €28

Numerous exhibitors cordially invite you to request **ticket codes in the showrooms** which can be found in the exhibitor list! This is the ideal way for exhibitors and expert visitors to start a dialogue each other.

To the Exhibitor List

Airport (just 3 minutes on foot to the exhibition center)



Hall Overview

-  Hall **1, 3, 5** and **7** Sheet metal, pipe and profile processing
-  Hall **4** and **6** Stamping technology
-  Hall **8** Pressing, forming and shaping technology
-  Hall **9** Joining and fastening technology
-  Hall **10** Steel, metal service and surface technology

Hall Plans

Travelling to Blechexpo/Schweisstec at the High-Tech Venue in Stuttgart - at the Heart of Europe

At the hub of the leading centre of German machinery and equipment manufacturing with more industrial jobs than anywhere else in the country. You'll meet up with major industry players on their home turf – on the trade fair advisory board and, of course, as exhibitors in the exhibition halls. The venue's location which is unique throughout Europe – directly adjacent to Stuttgart International Airport –

saves precious time and ensures an efficient trade fair visit. Detailed information concerning the traffic infrastructure and complete parking information is available here:

Travel to the Stuttgart Exhibition Centre

Hotel Reservations / Accommodation

Stuttgarter Marketing GmbH  49 (0) 711 2228-100  www.stuttgart-tourist.de/en





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Genuine Added Value - the Trade Fair Newsletter

With free newsletters from trade fair promoters P. E. Schall. At event-specific intervals, we inform you with news concerning exhibitors, the trade fair programme, special shows and much more. Always well-balanced and to the point.



To the News Service



World Premiere

Schall Trade Fairs' Success Concept

Schall makes **trade fairs for markets** – significant, internationally established trade fairs which have been around for many decades. And thus P. E. Schall GmbH & Co. KG has been Germany's most successful private trade fair promoter for decades in the field of technical trade fairs and technically oriented public exhibitions.

With **experience, efficiency and reliability**, Schall trade fair promoters bring users and suppliers together from international manufacturing industries in order to experience cutting-edge technologies with all of their senses, generate turnover, penetrate new fields of business and score in global competition.

“ Meeting on an equal footing, discussing new technologies with experts, maintaining valuable, long-lasting contacts, experiencing **issue-specific diversity in a concise manner**, gathering ideas and inspiration for new projects, conserving resources, increasing efficiency and promoting value creation – Schall trade fairs offer all of this and more. We're very much looking forward to getting back on track now with our well-established, highly significant trade fairs – because **#bestbusinesswithpleasure** is our burning passion. Bettina Schall, Managing Director



Schall has successfully developed business platforms with their internationally recognised trade fairs for quality assurance (Control), optical technologies, components and systems (Optatec), stamping technology (Stanztec), automation in production and assembly (Motek), bonding technology (Bondexpo), plastics processing (Fakuma), sheet metal

working (Blechexpo) and joining technology (Schweisstec). This has given rise to entirely new markets in various sectors, whose protagonists are distinguished by tremendous innovative strength, comprehensive systems competence and practical application solutions.

Blechexpo



Bondexpo



Control



Fakuma



Motek



Optatec



Schweisstec



Stanztec



#bestbusinesswithpleasure

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